

NOTES:

- 1. 1ST SUFFIX "X" INDICATES MATERIAL & COLOR:
 - 24 CLEAR POLYCARBONATE 50 CLEAR COPOLYESTER

2ND SUFFIX "X" INDICATES THREAD CONFIGURATION.
NONE - STANDARD
FT - FULL THREAD

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL IN METRIC BELOW.
- 3. LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: >30 PSI REF. (2.1 BAR), (40 PSI NOMINAL).
BIOCOMPATABILITY: PASSES ISO 10993-1
MATERIALS: ALL MATERIALS GAMMA RESISTANT, USP CLASS VI, DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO AND GAMMA (BASED ON RAW MATERIAL SPECIFICATIONS)

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O.D. FLASH: 0.015 MAX (0.4mm)

GATE VESTIGE: 0.01 MAX (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX, NO MORE THAN 3 PER PART

	DRAWN BY KJS	DATE 1/8/14	1150		. @
	APPROVED BY PM	DATE	HR®	Halkey-Ro	berts®
	MATERIAL		TITLE		
MOLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH		"Y" CONN	ECTOR SWABABLE VALVE	E, CLEAR STEM
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIF DIMENSIONS ARE IN INCHES TOLERANCES:		SIZE DRAWING	C2456250	KX REVE
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .0 THREE PLACE DECIMAL + .0		2:1 DO	NOT SCALE DRAWING	SHEET 1 OF 2

C2456250XX E Customer Drawing

BILL OF MATERIAL:

1ST SUFFIX "X"	2ND SUFFIX "X"	LUER BODY	CONNECTOR	STEM
24	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40
50	FT	CLEAR EASTAR COPOLYESTER MN004	CLEAR EASTAR COPOLYESTER MN004	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

	DRAWN BY K	JS	DATE 1/8/14					
	APPROVED BY P	M	DATE	\exists HR $^{ ext{@}}$ Halkey-Rober		bert	ts [®]	
	MATERIAL			TITLE				
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH			¬```-` "Ү"		CONNECTOR SWABABLE VALVE, CLEAR STEM		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD ANGLE PROJECTION	SIZE B	DRAWING N	°C2456250XX		E
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL THREE PLACE DECIMAL			SCALE 2:1	DO	NOT SCALE DRAWING	SHEET 2 O	F 2